TAUP 2019, Toyama, Japan, September 10 2019

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CHICAGO

for the DAMIC-M

Collaboration

LPNHE

The DAMIC-M dark matter

experiment

(Photo image: particle tracks in a DAMIC CCD)

OPANCH

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DANIC @ SNOLAB 15 μm x 15 μm pixel, 675 μm thick



DAMIC-M builds on the experience of **DAMIC** at **SNOLAB**

A. Chavarria's talk

Dark Matter in CCDs

- Exquisite spatial resolution: unique background characterization and rejection
 - D. Baxter's talk



- Extremely low dark current $(2 \times 10^{-22} \text{ A cm}^{-2}, < 0.001 \text{ e/pixel/day})$
- Resolution of 2 e- achieved at SNOLAB



DAMIC-M will feature single electron resolution allowing for detection thresholds of 2-3 e-

Scientific reach



Scientific reach



DAMIC-M will be sensitive to light dark matter even if these candidates constitute only a small fraction of the total DM in the universe

DAMIC-M

- 50 CCDs (kg-size target mass)
- Most massive CCDs ever built (>10 g each)
- Single electron resolution with "skipper" readout (demonstrated by Fermilab SENSEI group)
- A fraction of dru background
- "Classical" design (Ge detectors and DAMIC at SNOLAB)
- R&D and design up to 2021
- Construction 2022
- Installation in 2023



DAMIC-M infrastructure at the

DAMIC-M (1)

On the upper floor an ISO 5, <u>radon-free</u> clean room will host the CCD packaging and test facilities



DAMIC-M (2)

The detector will be installed in an ISO 5 clean room located on the ground floor on the side of SuperNemo. This space currently hosts NEWS-G tests before shipping of the detector to SNOLAB. DAMIC-M clean room will be installed by the end of 2019

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The journey has begun!

Silicon Ingot production by TOPSIL, Frederikssund, Denmark

1	Date	Time	Time zone	Action	Place
2	21.08.2019	23:00	CEST	Crystal pulling starts	TOPSIL
3	22.8.2019	11:15		Crystal pulling ends	TOPSIL
4	23.8.2019	15:00		Pick up by Borge	Copenhagen
5	24.8.2019	16:15		Rigshospitalet cellar	Copenhagen
6	28.8.2019	10:30		Ingot out of the hospital	Copenhagen
7	28.8.2019	13:00		DSV terminal	
8	30.8.2019	10:25	BST	Pick up by Emma	Immingham
9	30.8.2019	14:00		Ingot in BUGS	Boulby



Now at Boulby, waiting for wafering by Shin-Etsu Handotai Europe (Livingston, Scotland)

(DAMIC at SNOLAB wafers were produced in in China, with ingot and wafers shipped by airplane.

One air flight is equivalent to several months of cosmic ray exposure on surface)

shipped to Boulby Underground Lab Danemar Royar:me-Uni 🚔 21 h 44 min Pays-Bas Allemagne 🚔 21 h 21 m ancfort-sur-le-Main

undeground at Boulby





and will continue!

DAMIC-M CCDs are fabricated by Teledyne DALSA in Canada

The wafers and CCDs will be shipped by sea in a custom-made shielded container

(8-15 days transatlantic journey)





A 20' standard dry container with a \approx 15 t iron shielding. A cavity 50 cm x 40 cm x 110 cm large enough for the CCD packages and the electroformed copper cryostat

The shielding reduces tritium cosmogenic activation by a factor ≈ 25

Underground storage at SNOLAB for wafers/ CCDs while in North America

DAMIC-M Backgrounds

- Most relevant backgrounds identified by DAMIC at SNOLAB D. Baxter's talk
- Cosmogenic tritium: minimize exposure to cosmic rays with shielding during transport/fabrication; CCD packaging and test underground at LSM. Also, R&D ongoing to evaluate tritium removal by wafers/CCDs baking.



Activation of a DAMIC CCD at the LANSCE neutron beam. Tritium clearly detected; rate measurement being finalized. **R. Saldanha's talk**

 Cosmogenic ³²Si: spatial correlations



- Surface ²¹⁰Pb: minimize exposure to radon (radon-free clean room at LSM for CCD packaging/test; installation in radon-free tent)
- Radiogenic background: material selection and electro formed copper

Challenging goal: 0.1 dru



DAMIC-M CCDs

design by S. Holland (LBNL), fabricated by Teledyne/DALSA



DAMIC-M prototype skipper **CCDs**

Three CCDs per 6" wafer to test different skipper readout amplifier design.

DAMIC-M production skipper CCD design 9 cm x 9 cm





CCD Packaging

1k x 6k DAMIC-M prototype CCDs







Improvement of packaging procedures originally developed for DAMIC at SNOLAB, notably by reducing the curing (and potential exposure of CCDs to radon) from a day to few hours





Low background procedures will be implemented for the pre-production and production CCDs (the main objective of the DAMIC-M CCD prototypes is demonstrating single-electron resolution and selection of best skipper amplifiers for the production)

Low-background cables



Flex cable R&D:

minimize mass close to CCD;

develop clean fabrication procedures for multilayer flex (PNNL)



Charge Coupled Device

Charge transfer ("Clocks")



Metal gate Si oxide (insulator) p-type Si (buried channel)

n-type Si





Charge Coupled Device

Metal gate Si oxide (insulator) p-type Si (buried channel)

n-type Si





Charge Coupled Device



Metal gate Si oxide (insulator) p-type Si (buried channel)

n-type Si





Charge Coupled Device

Metal gate Si oxide (insulator) p-type Si (buried channel)

n-type Si





Charge Coupled Device

Charge transfer ("Clocks")



Metal gate Si oxide (insulator) p-type Si (buried channel)

n-type Si





Dewar

Fig 1 Dual Slope Integration sequence



18 bit 15 MHz

Electronics

successful test of CCD Controller components (CABAC ASIC for clocks, ADC, ASPIC chip for CDS)

CCD Controller Mother Board



Skipper CCD readout

Noise dominated by the 1/f low frequency noise of the output amplifier

Non-destructive charge measurement! (NDCM)

Measure the charge fast (kill 1/f noise) and N times (noise \thickapprox 1/ \sqrt{N})



















(cross checked with ⁵⁷Co source)

Single electron resolution obtained for a wide range of integration times (T = 4 - 20 μ s) allowing optimization with respect to electronics noise

n. of pixels [/0.01 e-



Low Background Chamber



- A low-background chamber (background level ≈ dru) is in preparation
- Main objectives:
 - characterization of DAMIC-M CCDs in low-bkg environment: dark current;
 ³²Si rate; ²¹⁰Pb surface bkg;
 CCD packaging
 - first science results with a few CCDs
- Installation at LSM beginning of 2020

Outlook

- DAMIC-M is pushing to a kg-size detector the high-resistivity, fullydepleted CCD technology pioneered at SNOLAB
- The experiment is in its design phase. Progress on all aspects: detector design, electronics, low-background
- Major milestones accomplished: silicon ingot production; demonstration of single electron resolution with large-size, thick CCDs implementing skipper design
- We are moving fast. Before the end of this year, installation of DAMIC-M clean room at LSM and CCD pre-production. CCD production scheduled for next year.
- A low-background chamber will be installed at the LSM beginning of 2020 to characterize DAMIC-M skipper CCDs underground in a low background environment. Early science results with a few CCDs are foreseen.









DAMIC-M Collaboration









established by the European Commission





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The Laboratoire Souterrain de Modane







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